

Work Order ID 102633

102633

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Tuesday, June 04, 2013 1:30:04 PM

Item ID: D135-751-011

Accept

N9000040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Skidtube Installation

Start Date: 6/4/2013 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 6/5/2013 Req'd Qty: 1.00 *1*

Customer: CU-DAR001

Reference: RMA RA111540 - RETURN-SCRAP

Approvals: Process Plan: MF Date: 13-6-4 Tooling:

Run Start *NR1*

QC: Date: SPC (Y/N):

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D3507	Rev C
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100

0.00

100

QC

Quality Control

Memo

INSPECT RA D135-751-011 B #54169

TUBE IS SCRAP

GIVE TO ENGINEERING FOR EVALUATION

0.00 13/6/04

110

QC21- Final Inspection - Work Order Release

0.00

110

QC

Quality Control

Memo

0.00

① A 13/06/03

13/6/11

MF 13-6-10

Picklist Print

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Work Order ID: 102633
Parent Item: D135-751-011
Parent Item Name: Skidtube Installation

Start Date: 6/4/2013

Required Date: 6/5/2013

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A06-06-21New Issue JLM
IPP Rev:B 06-12-18 As per Rev B JLM
IPP Rev:C 07-12-11 ECN 1036 as per revB DD
IPP Rev D 08.11.04 Added DT9431 to sequence 5 EC vcerified DD
IPP Rev E 10.02.22 per pAR 09-043 EC verified by: DD IPP Rev:F 10.06.09 remove
seq110 DD verf:EC IPP Rev G 10.09.17 added D3507-1-bent EC verified
by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D135-751-011		Manufactured	No				Each	3.0000		1			
Skidtube Installation													

Location

Loc Qty

Loc Code

FG

2

86226

1

87911

1

FG081

1

90381

1

1 x 54169
MF
13-6-04

RA 111540 D135-751-011

B51777 & B54169

Received @ Dart May 29th, 2013
Inspected @ Dart June 4th, 2013

CUSTOMER: AIR METHODS
CUSTOMER CONTACT: ANDY TEMPLETON
SHIPPED FROM: STANFORD CA, USA

Instructions for RA 111540 D135-751-011 B51777 & B54169

- Both tubes have had excess wear
- Both have flown
- Both are scrap
- Both to be given to engineering for evaluation

Time Estimate = ??? for engineering evaluation

Departments Required: Engineering

Pictures Attached = NO

QTY INSPECTED = x2 D135-751-011 B51777 & B54169

**THIS INSTRUCTION SHEET MUST
BE ATTACHED TO THE
RESTOCKING WORK ORDER AT
ALL TIMES!!!!**